# Steeleraft

by American-Standard

# Steel Doors, Flainnes and Entrance Systems

"It is hereby certified that the material shown and marked in this submitted is that proposed to be incorporated into Centract Ito. BREMERTON WOOT? Is in compliance with the centract drawings and specifications, can be incalled in the allocated spaces, and is submitted for your approval."

Certified by Date 6-15-67

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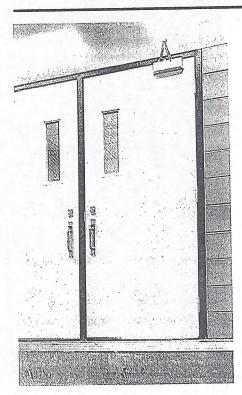
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F OF BREWERTON



Steelcraft "L" doors are designed to meet architectural requirements for full flush doors. The L door combines the strength and dimensional stability of metal with the structural integrity of honeycomb core. The continuous bonding of core to metal provides an attractive, absolutely flat door, free of face welding marks. Tests have proved the high resistance to impact damage, low thermal conductivity and high STC rating of this door. In addition to strength and efficiency, Steelcraft L doors offer a wide selection of metals, gages, sizes, types, lite arrangements, louvers, colors and finishes, fireratings and hardware preparations necessary to meet today's design and construction requirements.

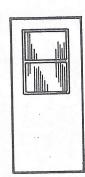
#### Door selections

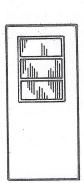
1 3/8" - 20 gage steel 1 3/4" - 20, 18, 16 gage steel and 18 gage stainless steel

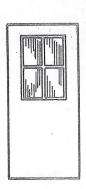
Shown below are just a few of the many types of L doors available from Steelcraft.



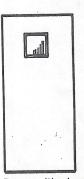


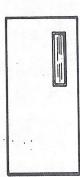




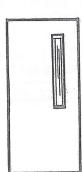


Full flush panel and half glass doors.



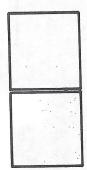








Doors with glass lites.

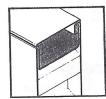






Dutch doors.

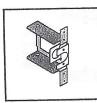
Doors with louvers or grilles.



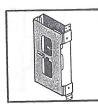
Snap-in steel top cap for exterior openings.



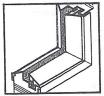
Steel top and bottom reinforcing channels. 14-gage closer reinforcement when required.



Rigid-design 16-gage cylindrical lock reinforcement.



Box construction 16-gage mortise lock reinforcement.



Aluminum glass trim 8-gage thick hinge (snap-in).



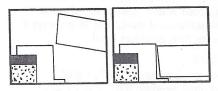
reinforcement.



Double Bottom with Double Sweep.



Complete Technical Data Manual is available. Order direct from Steelcraft or contact the local Steelcraft Distributor.



#### Architectural beveled edge:

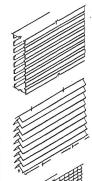
- Assures easy operation with frame, eliminating binding and sticking.
- Allows tighter fit for neat appearance.
- Makes field installation easier.

#### Vertical seam:

- Continuous mechanical interlock for maximum rigidity.
- Epoxy applied to inside of seam for additional strength, thermal break and moisture barrier.
- Hinge and lock edge seams are symmetrical.

#### Hinge position:

- Door edge mortised to accept hinge leaf.
- Hinge filler plates not required.
- Universal preparation\* designed to accept .134" and .180" hinges. Reinforcement projection
- welded to door edge to insure long life, maximum strength and proper position.
- \*Patent no. 4,547,930
- Three standard louvers are available in a variety of sizes for standard doors.



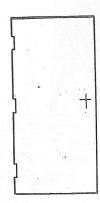
Stamped louvers: free air 26% total area.

Inverted "V" blade: Fixed, free air 55% total area.

Air conditioning grille: free air 81% total area (sight tight).

Louvers not recommended for exterior application.

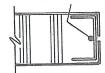
D-14 heavy gage flush doors are built for light and medium duty security openings. Available in the F, V and N1 designs.



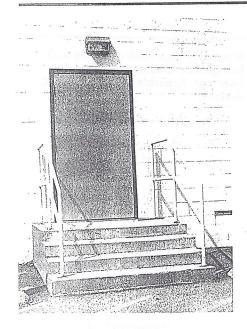
Honeycomb Core

Top or Bottom

14 Ga. Channel on Lock and Hinge Edges.



Hinge or Lock Edge



Steelcraft manufactures a complete line of flush frames designed for common wall conditions such as wood stud, steel stud and masonry. Frames are manufactured from 18, 16, 14, and 12 gage cold-rolled steel or hot-dipped G60 galvanized steel, and 16-gage type 304 (or 316) stainless steel.

#### Sizes

Door thicknesses: 1 3/4", 1 3/8" Standard heights: 6'8", 7'0", 7'2", 7'10", 8'0", 10'0" Standard widths: increments of 2" from 1'6" to 10'0"

Flush frames can be furnished knocked-down or set-up and arc welded at miters and ground smooth.

#### Recommended usage:

F-18, FN-18 for 1 3/8" and 1 3/4" thick hollow core wood and 20-gage steel doors only.

F-16, FN-16, F-14, FN-14 and F-12 for 1 3/4" thick doors.

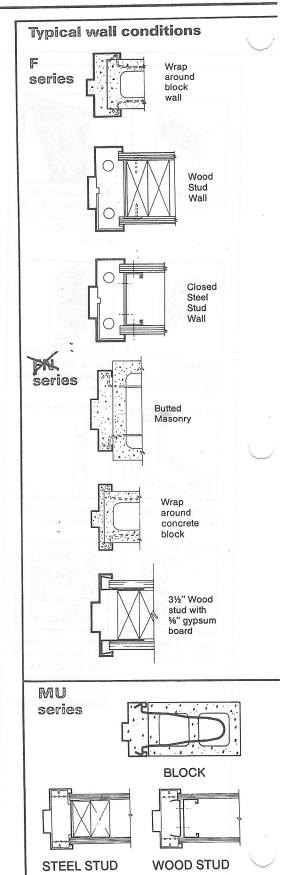
FE-16 and FE-14 for 1 3/4" thick double egress doors.

Galvanized steel is recommended where atmospheric conditions require extra protection.

Type 304 stainless steel is recommended for areas where corrosive materials are present in the atmosphere.

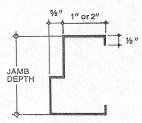
Type 316 (optional) stainless steel is recommended for swimming pools where high concentrations of chlorine are used.

MU-16, MU-18 have drywall type jamb profiles but can be used in flush frame installations.

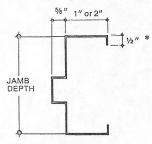


# FN-16, FN-14 (1" face), FE-16, FE-14 (double egress), MU-18, MU-16 (2" face)

Profiles and jamb depths Standard jamb depths: 3", 3 3/4", 4 3/4", 5 3/4", 6 3/4", 7 3/4", 8 3/4".



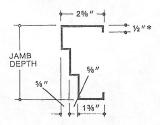
SINGLE RABBET Jamb Depths\*: 3", 33/4" \* Not available in FS16 and F12 series.



DOUBLE BARBET Jamb Depths: 434", 534", 634", 734", 834".

Cased opening frames are available in all jamb depths shown above.

F12 frames have 34" stop in lieu of %".

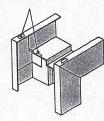


DOUBLE EGRESS Jamb Depths: 434", 534", 634", 734", 834".

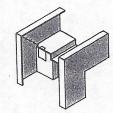
\*53/4" frame has 7/16" backbends (4%" throat opening)

#### Design features

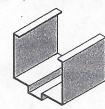
Bend tabs to assemble frame.



Mitered knocked-down corner



Set-up arc-welded corner



4" Head (F & FS series only)



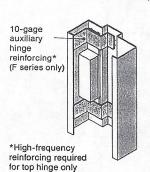
14-gage closer reinforcing sleeve

(F & FN series only)

Terminated Stop (F & FN series only)



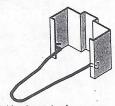
Frames for lead lining (lead supplied and installed by local lead contractor F series only)



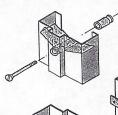
#### Anchors

Shown below are just a few of the wall and floor anchors available from Steelcraft.

All jamb anchors and adjustable base anchors shipped loose. Most types of anchors available for 1" face frames.



Adjustable wire anchor for masonry.
Corrugated wire anchor designed to adjust to frame size. One anchor works with all frames. Wire anchor by independent test is stronger than plate type anchors.



Anchor for existing wall (Not available in FS series)



Open steel



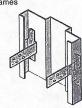
adjusts up to 1% Standard on 2" face

Adjustable base anchor

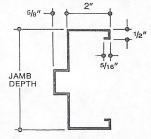




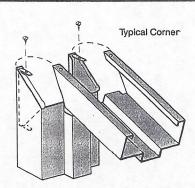
Optional fixed-base anchor for 2" face frames

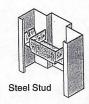


Steel and wood stud anchor for 1" face



DOUBLE RABBET Jamb depths: 4½", 4¾", 5", 5½", 5%", 5¾", 5%", 6", 7%" SINGLE RABBET Not shown Jamb depths: 31/4", 35/6", 37/6"

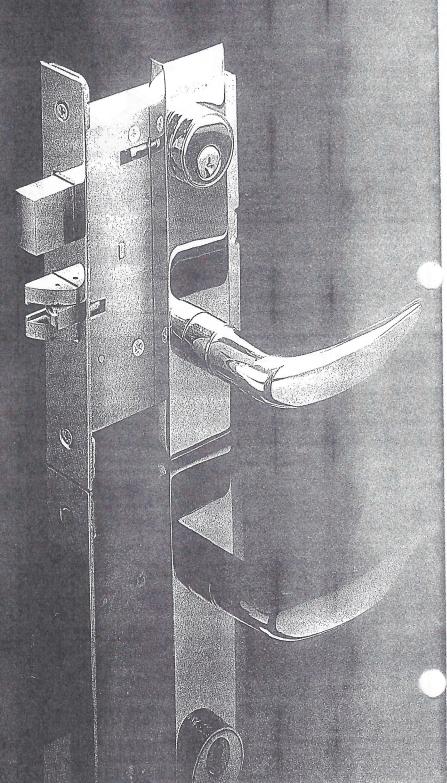








L-9000 Series
A revolutionary mortise lock designed to meet the changing needs of the construction industry.



# **Finishes**

Schlage lock finishes are durable, top-quality finishes obtained by the careful processing of solid brass, bronze, or stainless steel.

Where required, a protective clear epoxy lacquer coating is electrostatically applied and cured in a high temperature infrared oven. It is important that climatic conditions and usage be taken into consideration when selecting finishes. This is especially true in areas

subjected to strong corrosive vapors, humid climate, or sea air, which, in a short time, may have a damaging effect on metal finishes.

In some instances, for customer convenience, the most representative BHMA finish symbols are used to indicate similarity of appearance, regardless of base metal or finishing process.

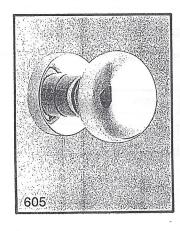
Symbol		Description
403	<b>88</b>	OIL RUBBED AS CAST BRONZE No Coating
415	- W	OIL RUBBED BRONZE, DARK Oxidized Satin Bronze, Oil Rubbed, Dark, No Coating
416		OIL RUBBED AS CAST BRONZE DARK Unfinished, Oxidized, Oil Rubbed, Dark, No Coating
423		AS CAST BRASS, or BRONZE, Flat Black Coated
438		SIMULATED 613 BRONZE Clear Coated (71 and 72 Grip Handles only)
605 (3)		BRIGHT BRASS Clear Coated
606 (4)		SATIN BRASS Clear Coated

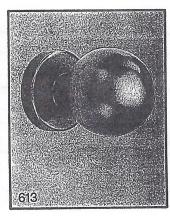
Symbol		Description
609 (5)	П	SATIN BRASS, BLACKENED Satin Relieved, Clear Coated
611 (9)	M	BRIGHT BRONZE Clear Coated
612 (10)		SATIN BRONZE Clear Coated
613 (10B)	e e	OIL RUBBED BRONZE Oxidized Satin Bronze, Oil Rubbed, No Coating
618 (14)		BRIGHT NICKEL PLATED Clear Coated
622 (19)		SATIN BLACK Flat Black Coated
625 (26)	[]	BRIGHT CHROMIUM PLATED No Coating
626 (26D)		SATIN CHROMIUM PLATED No Coating
629* (32)		BRIGHT STAINLESS STEEL NO Coating
630 (32D)	糖	SATIN STAINLESS STEEL No Coating

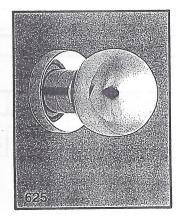
<sup>\*</sup>Escutcheons are finished in 618 Bright Nickel Plated-Clear Coated.

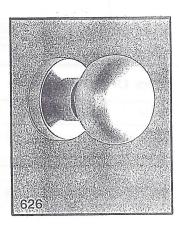
Finish designation numbers in the 600 Series are the BHMA Builders Hardware Manufacturers Association industry standard. The nearest old U.S. equivalent code designations are shown in parenthesis.

Refer to specific Catalog sections for design and finish availability.



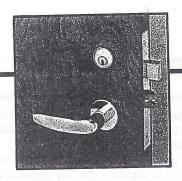


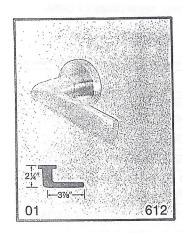


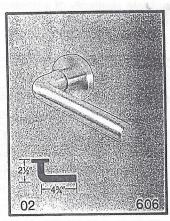


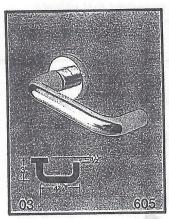
# Lever Designs

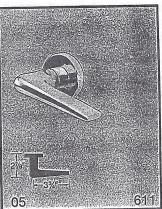
"L" Series lever designs are available in a variety of contemporary and traditional styles providing flexibility in hardware selection. All levers may be specified with either rose or escutcheon trim. All levers are solid cast brass, bronze, or stainless steel.

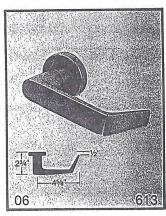


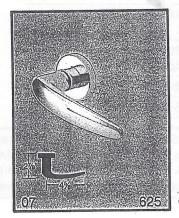


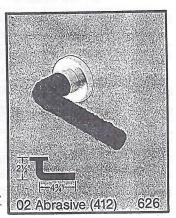












Levers	Finishe	s													
	403	415	416	423	605	606	609	611	612	613	622	625	626	629	630
01		器					EVEN .								16
02	戲	8		. 🔞	M	- 13		8	毙			M		* -	
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05		蹈	<b>B</b>						鑁	. 🖫	100			is .	1
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#### Lever Order Sample:

SELVENCE CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CONTRACTOR CO		OUT	SIDE	INS	SIDE	DR		DOOR	HAND		BS	LATCH	STRIKE	DIM
QTY.	PRODUCT	DES	FIN	DES	FIN	THK	R	L	RR	LR	50			
				1										
41	L9453P	1 6	613	CAL	613	134	2		2				10-072	

# **Functions**

Schlage No.		Description	ANSI FED
L9010*	-	PASSAGE For Passage, Closet or any Door that does not require locking.  Latchbolt retracted by lever or knob from either side at all times.	F01 86N
L9040*		PRIVACY For Bathroom, Bedroom or Lavatory Doors where emergency entrance is required. • Latchbolt retracted by lever or knob from either side unless outside is locked by inside turn piece. • Operating inside lever or knob or closing door unlocks outside lever or knob. • To unlock from outside, remove emergency button, insert turn piece (furnished) in access hole and rotate	F22
L0170		SINGLE DUMMY TRIM For Single Doors when fixed trim is required for one side only. Lever or knob on one side held fixed by mounting bar.	
L0172*		PAIR DUMMY TRIM For Single Doors or Pairs of Doors when fixed trim is required for both sides of a door. • Lever or knob on both sides fixed by mounting bar.	
L9175**	1 :	SINGLE DUMMY TRIM For Single Doors or Pairs of Doors when non-operating trim is required for one side only. • Lever or knob on one side fixed. • Includes lock chassis and armor front.	
L9176**		PAIR DUMMY TRIM For Single Doors or Pairs of Doors when non-operating trim is required for both sides of a door. • Lever or knob both sides fixed. • Includes lock chassis and armor front.	

\*Available functions for Grip Handle applications.

\*\*When armored front is required as strike for inactive door, specify L9177 for single or L9178 for pair of dummy trim. Specify door hand.

Keyed Loc	EXC	ANSI
Schlage	Description	FED
No. L9050*   Calling	OFFICE For Inner Office and Area Entry Doors.  • Latchbolt retracted by lever or knob from either side unless outside is made inoperative by key outside or by rotating inside turn piece.  • When outside is locked, latchbolt is retracted by key outside or by lever or knob inside. Outside lever or knob remains locked until thumbturn is returned to vertical or by counter clockwise rotation of key.  • Auxiliary latch deadlocks latchbolt when door is closed.	F04 86E
L9070*	CLASSROOM  • Latchbolt retracted by lever or knob from either side unless outside is locked by key. Unlocked from outside by key.  • Inside lever or knob always free for immediate exit.  • Auxiliary latch deadlocks latchbolt when door is closed.	F05 86J
L9080* of C3	STOREROOM  • Latchbolt retracted by key outside or by lever or knob inside.  • Outside lever or knob always inoperative.  • Auxiliary latch deadlocks latchbolt when door is closed.	F07 86EW
L9080EL	STOREROOM  • Electrically locked. Outside lever or knob continuously locked by 24V AC or DC.  • Latchbolt retracted by key outside or by lever or knob inside.  • Switch or power failure allows outside lever or knob to retract latchbole. Auxiliary latch deadlocks latchbolt when door is closed.  • Inside lever or knob always free for immediate exit.	lt.
L9080EU	STOREROOM  • Electrically unlocked. Outside lever or knob unlocked by 24V AC or DC  • Latchbolt retracted by key outside or lever or knob inside.  • Auxiliary latch deadlocks latchbolt when door is closed.  • Inside lever or knob always free fo immediate exit.	<i>i.</i>
L9453* ු  (~	ENTRANCE LOCK For Commercial and Residential Entry Doors.  • Latchbolt retracted by lever or knot from either side unless outside is locked by 20° rotation of thumbtu  • Deadbolt thrown or retracted by 9 rotation of thumbturn.  • When locked, key outside or lever knob inside retracts deadbolt and latchbolt simultaneously.  • Outside lever or knob remains locked until thumbturn is restored to vertical position.  • Throwing deadbolt automatically	rn. 0° or i

Throwing deadbolt automatically locks outside lever or knob.
 Auxiliary latch deadlocks latchbolt

when door is closed.



# L9465 FUNCTION WILL TAKE 10-12 WEEKS TO ORDER & RECIEVE . FROM FACTORY - WE PROPOSE L9080 FUNCTION WHICH IS READYLY AVAILABLE Thank You.

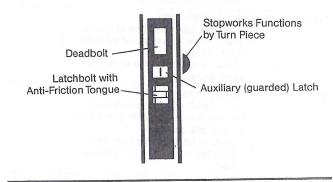
Schlage No.			ANSI FED
L9456*		DORMITORY/EXIT For Dormitory or Exit Doors.  Latchbolt retracted by lever or knob from either side.  Deadbolt thrown or retracted by key outside or inside thumbturn.  Throwing deadbolt locks outside lever or knob.  Rotating inside lever or knob unlocks outside lever or knob.	F13 86FW
L9465		CLOSET/STOREROOM For Closet or Storeroom Door.  • Latchbolt retracted by lever or knob from either side.  • Deadbolt thrown or retracted by key outside.	
L9466	The second secon	STORE/UTILITY ROOM For Storeroom or Utility Room Door.  • Latchbolt retracted by lever or knob from either side.  • Deadbolt thrown or retracted by key from either side.	F14
L9473		DORMITORY/BEDROOM LOCK For Dormitory or Bedroom Doors.  • Latchbolt retracted by lever or knob from either side.  • Deadbolt thrown or retracted by key outside or thumbturn inside.	F21 86B
L9486	OO NOT DISTURB	HOTEL LOCK For Corridor Doors to Guest Rooms.  Latchbolt retracted by key outside or by lever or knob inside. Outside lever or knob always fixed.  Deadbolt thrown or retracted by inside thumbturn. When deadbolt is thrown, "DO NOT DISTURB" plate is displayed—all keys become inoperative except emergency or display keys.  Turning inside lever or knob retracts both deadbolt and latchbolt simultaneously.  Auxiliary latch deadlocks latchbolt when door is closed.	F15
L9060	* * * * * * * * * * * * * * * * * * * *	APARTMENT ENTRANCE For Apartment House or Office Building Entrance Doors.  Latchbolt retracted by lever or knob from either side unless outside is locked by key from inside.  When locked, latchbolt retracted by key outside or lever or knob inside.  Auxiliary latch deadlocks when door is closed.	F09 86G
L9082	To the state of th	INSTITUTION For Permanentiy Locked Passage Doors.  • Latchbolt retracted by key from either side.  • Lever or knob on both sides always inoperative.  • Auxiliary latch deadlocks latchbolt when door is closed.	

<sup>\*</sup>Available functions for Grip Handle applications.

#### Deadlocks

Schlage No.	(8)44 (3)43	Description	ANSI FED
L9460	Control of the contro	CYLINDER X THUMBTURN Deadlock.  Deadbolt thrown or retracted by key outside or thumbturn inside.	F17 86P
L9462	And the second s	DOUBLE CYLINDER Double Cylinder Deadlock. Deadbolt operated by key from either side.	F16 86T
L9463	Land Transport	CLASSROOM LOCK Classroom Deadlock.  Deadbolt thrown or retracted by key from outside.  Inside cylinder turn retracts deadbolt but cannot project it.	=-
L9464	Fallenger making pemperatural particular pemperatural pemperaturan pemperaturan pemperaturan pem	CYLINDER X BLANK Deadlock. Deadbolt thrown or retracted by key from one side. No trim on opposite side.	F18 86S

#### Features



#### Symbols

ol	Cylinder			D	Turn	piece
	Outside knob or lever				Cylii	nder turn
	Inside knob or lever			-	Eme	ergency turn piece
(belingfortered - noise)	Solid spindle	00	HOT DI	STURB	Occ	upancy indicator
(published)	Two piece spindle					
[]	Edantišiaatiam. I	9	а	8	6	P

#### Product Identification: L 9 4 8 6 P

- L = Prefix For All Mortise Locksets and Lock Cases.
- 9 = Indicates Lock Series.
- 4 = Pertains to Deadbolt Usage.
  - 0 = No Deadbolt
  - 1 = Dummy Trim (No Latch, No Deadbolt)
  - 4 = 1" Throw Deadbolt
- 86 = Function (See Descriptions on Lock Drawings)
- $\label{eq:P} \begin{array}{l} P = \text{Cylinder Suffix (P = Full Face Cylinder with Compression Ring.} \\ C = \text{Concealed Cylinder. R = Interchangeable Core Cylinder.)} \end{array}$

# STANLEY

#### STANDARD १५७ से (ले : मार

F179 (ANSI A8133)
Steel — Polished and plated or bonderized and prime coated for painting

F179BP (US2H)

(ANSI A8133)

Steel — Galvanized with brass pins

F191 (ANSI A2133) Brass or bronze -Polished and plated

F191 (US32)

ANSI A51331

Stainless steel — Polished

**F191** (US32D)

(ANSI A5133)

Stainless steel -

STANDARD

**F173** (ANSI A8433) Steel — Plated finishes or bonderized and prime

coated for painting

WEIGHT

Polished, satin finish

## **FULL MORTISE HINGES**



- For doors of residences, apartment houses and other medium weight low-frequency doors
- All hinges have template screw hole location for use on either wood or hollow metal doors and frames
- Use ball bearing hinges on high and average frequency doors and all doors equipped with door closers
- Equipped with easily seated non-rising pins
- Pins in non-ferrous butt hinges are stainless steel
- For transom hinge specify F179FSP
- · Hinges can be furnished as follows: with hospital tips — see page 31 with brass steeple tips or brass ball tips in 31/2", 4", 41/2", 5" and 6" sizes - see page 31
- Steel hinges are polished and plated to insure a fine durable finish

Sino On an	Cours		ize of Recessed s Packed per Pair	Pair in Box with	Pair	Case Weight Average (lbs.)	
Size Open (inches)	Gauge of Metal	Machine	Wood	Screws	in Case	Steel	Brass
**3 x3	.080		12 — ¾x 9	1	50		44
31/2×3	.123	6 ½x10-24	12 — 1 x10	1	50	60	64
31/2×31/2	.123	6 ½x10-24	12 — 1 x10	1	50	66	72
4 x3½	.130	8 ½x12-24	16 - 11/4×12	11/2	24	38	44
4 x4	.130	8 ½x12-24	16 — 1¼x12	11/2	24	43	46
41/2×4	.134	16 1/2x12-24	8 — 11/4x12	11/2	24	51	54
41/2×41/2	.134	16 1/2x12-24	8 — 11/4 x 12	11/2	24	55	60
5 x4	.146	16 ½x12-24	8 — 11/4×12	11/2	15	40	43
5 x4½	.146	16 - 1/2x12-24	8 — 11/4×12	11/2	15	43	46
5 x5	.146	16 - 1/2x12-24	8 11/4×12	11/2	15	46	51
*6 x4½	.160	20 ½x¼-20	10 — 1½x14	11/2	12	37	
*6 x5	.160	20 ½x¼-20	10 - 1½x14	11/2	12	42	
*6 x6	.160	20 ½x¼-20	10 - 1½x14	11/2	12	57	

<sup>\*</sup>These sizes available in F179 only

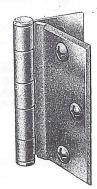
\*\* Not available in F179. Use 741

On sizes 31/2"x3" and larger, screw quantities listed apply to non-ferrous hinges only Steel hinges are furnished with same quantity of wood screws as machine screws

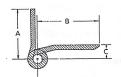
Smaller sizes furnished with all wood screws

Note: F179 is available in "wide throw hinges" in sizes: 3½x5 — 3½x6 — 4x5 — 4x6 — 4x7 — 4½x5 — 4½x6 — 4½x7 — 4½x8 — 5x7 — 5x8, specifications on request

## HALF SURFACE HINGES



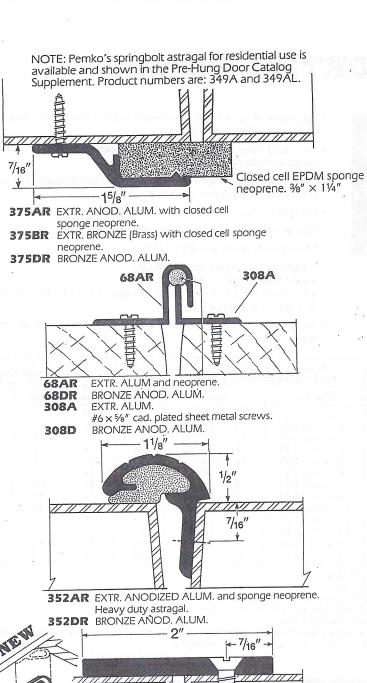
- For low frequency mineral core or wood doors with hollow metal frames
- Easily applied as only the jamb leaf is mortised
- Use ball bearing hinges on all doors equipped with door closers

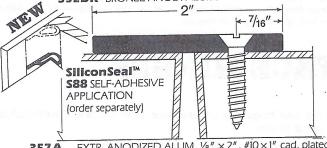


Measurements below For application see index

Size.	Wi	dth			Quantity and Size Machine Scr		Pair		Case
	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Offset (inches) (C)	Gauge of Metal	F.H. for Jamb Leaf	O.H. for Door Leaf	in Box with Screws	Pair in Case	Weight Average (lbs.)
41/2	21/16	2%	%16	.134	8 — ½x12-24	6 — 2x¼-20	11/2	15	37







EXTR. ANODIZED ALUM.  $\frac{1}{8}$ "  $\times$  2", #10  $\times$  1" cad. plated SMS.

BRONZE ANOD. ALUM. 357D

(357A & D AVAILABLE: 84", 96", 120", only)

STEEL gray prime coat,  $\%'' \times 2''$ ; #14  $\times$  " cad. plate SMS. STEEL cad plate,  $\%'' \times 2''$ ; #14  $\times$  1" cad plated SMS.

(357SP & SC AVAILABLE: 84", 96" only)

 $\frac{1}{4}$ " — 20 machine screws and thru bolts available when specified at extra cost.

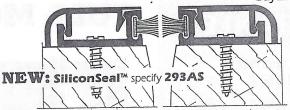


(Available: 84" only)

EXTR. ALUM. Fastenings—nails or screws—extra. For light residential installations.

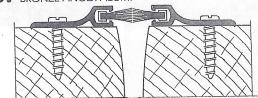
359D BRONZE ANOD. ALUM.

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293AW EXTR. ANODIZED ALUM. with pile (shown) 293AV EXTR. ANODIZED ALUM. with vinyl (not shown)  $\#6 \times \frac{5}{8}$ " cad. plated sheet metal screws. Snap-on case covers screws.

293AS EXTR. ANOD. ALUM. w/SiliconSeal™ 293DV BRONZE ANOD. ALUM.



309 AW EXTR. ALUM. slotted with pile insert. #6 x 5/8" cad. plated sheet metal screws.

309DW BRONZE ANOD. ALUM.



303DV BRONZE ANOD. ALUM.

**303AV** EXTR. ALUM. slotted with vinyl insert. #6  $\times$   $\frac{5}{8}$ " cad. plated

sheet metal screws.



305AN EXTR.ALUM. with gray hypalon rubber cemented on. (Black neoprene available when specified)

305DN BRONZE ANOD. ALUM.

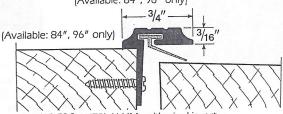
**305BN** EXTR. BRONZE (Brass) with gray hypalon rubber cemented on.  $\#4 \times \%''$  cad. or brass plated sheet metal screws. Note: Strips punched on each flange alternately 6" between centers.



355AV EXTR. ANODIZED ALUM. with vinyl insert. 355DV BRONZE ANOD. ALUM.

355AW EXTR. ANODIZED ALUM. with pile insert. 355AS EXTR. ANOD. ALUM. W/SiliconSealth

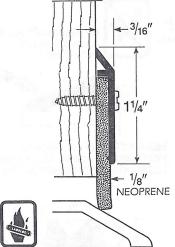
 $#8 \times 1''$  FH cad. plated SMS. (Available: 84", 96" only)



356AV EXTR: ALUM. with vinyl insert. #6 x 5/8" cad. plated sheet metal screws.

356DV BRONZE ANOD. ALUM.

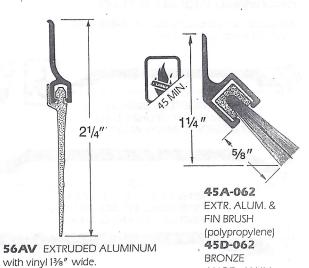
### DOOR BOTTOM PROTECTION (full scale except as noted)-



315AN EXTR. ANODIZED ALUM. slotted 315BN EXTR. BRONZE (brass) slotted, with  $\frac{1}{8}$ " ×  $\frac{1}{8}$ " black neoprene. 315DN BRONZE ANOD. ALUM.



with vinyl insert. #6 x 5/8" cad. plated S.M.S. 307DV BRONZE ANOD. ALUM.

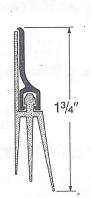


<sup>.3</sup>/8″ NEOPRENE

**368AN** EXTR. ANODIZED ALUM. slotted, with  $\frac{1}{4}$ "  $\times$   $\frac{1}{8}$ " black neoprene. #6  $\times$  %" cadmium plated sheet metal screws. **368DN** BRONZE ANOD. ALUM.

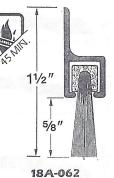


with vinyl. **345DV** BRONZE ANOD. ALUM.



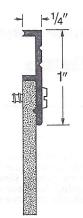
**56DV** BRONZE ANOD. ALUM.

**57AV** EXTRUDED ALUMINUM with black vinyl. 57DV BRONZE ANOD. ALUM.



ANOD. ALUM.

EXTR. ALUM. & FIN BRUSH (polypropylene) 18D-062 BRONZE ANOD. ALUM.



321AN EXTRA. ANODIZED ALUM. slotted, with  $\frac{1}{8}$ " ×  $\frac{1}{8}$ " black neoprene. 321DN BRONZE ANOD. ALUM.

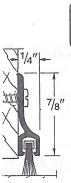
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345A EXTR. ALUM. 345B EXTR. BRONZE (brass) #6 × 5/8" sheet metal screws punched holes. 345D BRONZE ANOD. ALUM.

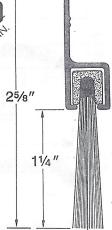


303AS EXTR. ALUM. SLOTTED SiliconSeal™ insert 303DS BRONZE ANOD. ALUM.



309AW **EXTRUDED** ALUMINUM slotted, wool pile insert. 309DW **BRONZE** 

ANOD. ALUM.



18A-125 EXTR. ALUM. & FIN BRUSH (polypropylene)

IRESHOLD SADDLES **%PEMKO** OP-OVERALL PRODUCT, IN PLACE BUMPER STRIP For PemKoteTM skid & All aluminum extrusions also available with (furnished drilled w/#10 F.H.M.S.) corrosion resistant gold (G) finish at extra cost. surface, See Pg. 2 (with 1/4" saddle) 3/16" 173A EXTRUDED ALUMINUM 173B EXTRUDED BRONZE (brass) 290AV EXTR. ALUM. w/vinyl 173D BRONZE ANOD, ALUM. **290AS** WITH S3 282A EXTRUDED ALUMINUM SiliconSeal<sup>™</sup> 282D BRONZE ANOD, ALUMINUM 1/4" 290DV BRONZE ANOD, ALUM. 282B EXTRUDED BRONZE (BRASS) **151**A EXTRUDED ALUMINUM 151B EXTRUDED BRONZE (brass) 151D BRONZE ANOD. ALÚM. 1/4" 4" 270A EXTRUDED ALUMINUM 184A EXTR. ALUM. w/o vinyl 270B EXTRUDED BRONZE (brass) 184AV EXTR. ALUM, w/vinyl 270D BRONZE ANOD, ALUM. 184BV EXTR. BRONZE W/vinyl 184AW or BW w/pile 184B EXTR. BRONZE w/o vinyl **271A EXTRUDED ALUMINUM** 271D BRONZE ANOD, ALUM. 6" 272A EXTRUDED ALUMINUM 272D BRONZE ANOD, ALUM 1/4' 276A EXTR. ALUM. (1 PC. w/legs dotted) . . . . 7" 274-4B EXTR. BRONZE (brass) . **276D** BRONZE ANOD. ALUM. ..... 7" 274-4A EXTR. ALUM. 8" 274-4D BRONZE ANOD. ALUM. ..... 8" 1/4" For PemKote<sup>™</sup> skid & corrosion resistant 157A EXTRUDED ALUMINUM surface, See Pg. 2 157D BRONZE ANOD, ALUM. 2000 CO 51/2" HANDICAPPED RAMP THRESHOLD 1/4" with 259A or 257 A EXTR. ALUM. 1:12 concrete slope 257D BRONZE ANOD. ALUM. **257B** EXTRUDED BRONZE (BRASS) 6" # 10 cadmium plated or solid brass slotted or Phillips 5/16" 166A EXTR. ALUM. wood screws of appropriate length are furnished with 166D BRONZE ANOD. ALUM. all PEMKO thresholds and saddles. (Stainless steel screws where needed for corrosive environments are available at extra cost.)

<sup>5</sup>/16"

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166-5A EXTR. ALUM.

166-5D BRONZE ANOD, ALUM.