

AQUA-AEROBIC SYSTEMS, INC.



RECEIVED

JUL 13 1987

PORT OF BREMERTON

This submittal has been reviewed for compliance with general requirements of design and arrangement only, and is not a contract document and acknowledgement of compliance does not relieve Contractor of responsibility for performance of the work in compliance with all provisions and requirements of the Contract documents. Job measurements and coordination of all elements to ensure fit of all parts of the work and performance of all equipment intended to meet specification requirements are and remain specific responsibilities of the Contractor.

- Compliance acknowledged subject to the foregoing; distribute
- Compliance acknowledged as noted and subject to the foregoing; distribute
- Compliance acknowledged as noted and subject to the foregoing; Revise and resubmit for record; distribute.

Bovay Northwest Inc.

By LPS Date 7-9-87

"It is hereby certified that the material shown and marked in this submittal is that proposed to be incorporated into Contract No. , is in compliance with the contract drawings and specifications, can be installed in the allocated spaces, and is submitted for your approval."

Certified by DI Date 6-29-87

P.O. BOX 2026 • 6306 NORTH ALPINE ROAD
ROCKFORD, ILLINOIS 61130
815/654-2501 • TELEX 257-420
FAX-815-654-2508

WATER AND
WASTEWATER
TREATMENT
EQUIPMENT

AQUA-AEROBIC SYSTEMS, INC.
SUBMITTAL DATA

Mooring cable and electrical cable lengths submitted herein must be verified by Buyer, Contractor or Engineer, or submitted lengths will be considered acceptable.

REF: Bremerton, WA
 ENG: Bovay Engineering

Signature _____

Equipment specifically marked below shall be furnished by Aqua-Aerobic Systems:

| <u>UNITS</u> | | | | | |
|--------------|---------|-------|-------|-------|----------|
| EQUIPMENT | HP SIZE | MODEL | QTY. | VOLTS | MOTORS |
| Aerator* | 10 | CFSS | 1 | 460 | Reliance |
| _____ | _____ | _____ | _____ | _____ | _____ |
| _____ | _____ | _____ | _____ | _____ | _____ |

NOTE: UNITS ARE TANK TESTED PRIOR TO SHIPMENT
 SHIPPED: ASSEMBLED X OR AS _____ COMPONENT SUB-ASSEMBLIES

*Unit complete with thermal protector and vibration studs.

Furnished by:
 Aqua-Aerobic

AUXILIARY EQUIPMENT

X

AWG #12-4 & #12-2* UNDERWATER POWER CABLE

| TOTAL LENGTH ⁶⁰ 50' each | | NOTE: #12-2 cable is for thermal protector | |
|-------------------------------------|-------|--|-------|
| LENGTH OF CABLE PROVIDED PER UNIT: | | | |
| Unit #1 | _____ | Unit #6 | _____ |
| " #2 | _____ | " #7 | _____ |
| " #3 | _____ | " #8 | _____ |
| " #4 | _____ | " #9 | _____ |
| " #5 | _____ | " #10 | _____ |
| EXTRA CABLE | | None | |

ELECTRICAL HARDWARE

| Aqua-Aerobic | Qty. | |
|--------------|-------|----------------------------------|
| _____ | _____ | Electrical cable float |
| _____ | _____ | Electrical cable ties |
| _____ | _____ | Electrical cable support bracket |
| _____ | _____ | Kellems Grips |

MOORING CABLE

| Aqua-Aerobic | Qty. | |
|--------------|-------------------------------|---|
| <u>X</u> | 180 ²¹⁰ | 7 x 19 x <u>3/16</u> " 304 S.S. mooring cable |

MOORING HARDWARE

| Aqua-Aerobic | Qty. | |
|--------------|-------|--|
| _____ | _____ | _____ restrained mooring frame |
| <u>X</u> | 8 | <u>3/16</u> " 316 stainless steel clips |
| <u>X</u> | 8 | <u>3/16</u> " 316 stainless steel thimbles |
| _____ | _____ | 304 stainless steel compression springs |
| <u>X</u> | 8 | 304 stainless steel disconnect snaphooks |
| _____ | _____ | 304 stainless steel shackles |
| _____ | _____ | 304 stainless steel mooring rings |
| _____ | _____ | Plastic mooring cable floats |
| _____ | _____ | _____ Polypropylene rope |

LOW TRAJECTORY DIFFUSER

Required UNIT SIZE: _____ HP
Not Required QUANTITY REQUIRED (one per unit): _____

ANTI-EROSION ASSEMBLY

Required UNIT SIZE: 10 HP
Not Required QUANTITY REQUIRED (one per aerator): 1

SPECIAL DRAFT TUBE

Required UNIT SIZE: _____ HP
Not Required LENGTH: Unit #1 _____ #2 _____ #3 _____
Unit #4 _____ #5 _____ #6 _____

ARCTIC-PAK

Required UNIT SIZE: _____ HP
Not Required QUANTITY REQUIRED (one per aerator): _____
VOLTS _____ PHASE _____ 60 HERTZ
Rated at _____ WATTS
SERVICE CABLE: SIZE _____
LENGTH _____

CONTROL PANEL

NEMA _____ ENCLOSURE VOLTS _____
110 VOLT CONTROL CIRCUIT
STARTERS: NEMA SIZE _____ QUANTITY _____

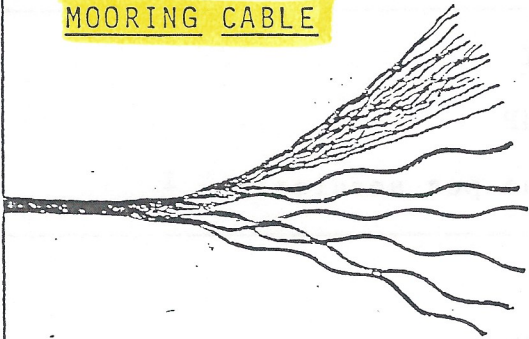
Furnished by:
Aqua-Aerobic THREE PHASES FUSED AND HEATER PROTECTED
Others MASTER DISCONNECT _____
GROUND FAULT CONNECTION _____

TIMERS

TYPE _____ MODEL _____
TOTAL TIME CYCLE _____
MINIMUM CONTROL INTERVAL/CYCLE _____

Standard mooring accessories

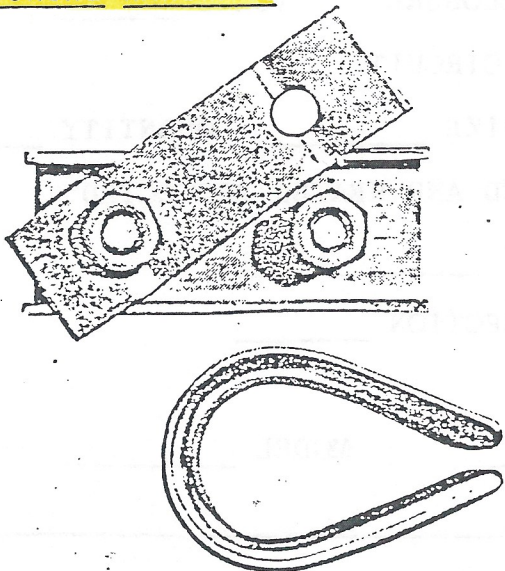
MOORING CABLE



High flex 304 stainless steel. 7 x 19 x 3/16" (pictured) indicates cable consists of 7 bundles, each containing 19 strands, and has an outside diameter of 3/16". Larger size cables have greater outside diameters, 1/4" or 3/8", but still contain 7 bundles of 19 strands each.

| CABLE SIZE | RECOMMENDED FOR AERATOR HP SIZE | MAXIMUM TENSILE STRENGTH IN # | CABLE WEIGHT PER 100 FEET IN # |
|------------|---------------------------------|-------------------------------|--------------------------------|
| 7x19x3/16" | 1 through 30 | 3,700 | 6.5 |
| 7x19x1/4" | 40 through 75 | 6,400 | 11.0 |

MOORING HARDWARE



Clip and thimble of 316 stainless steel.

Available in 3/16", 1/4", and 3/8" sizes for use with corresponding diameter mooring cable.

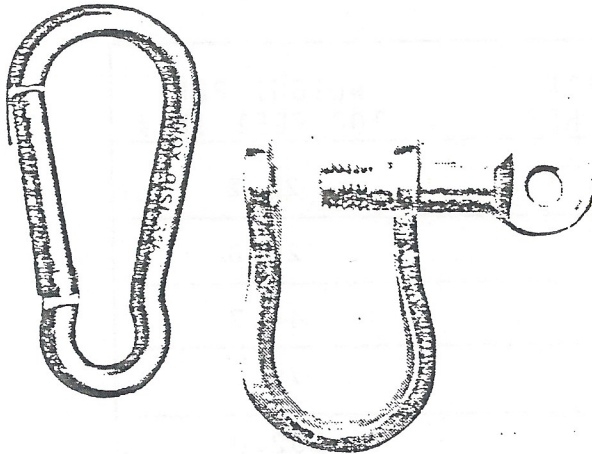
Optional mooring accessories

POLYPROPYLENE ROPE



Available in 3/8" diameter for use with units from 1 through 15 hp, or in 1/2" diameter for use with units from 20 through 40 hp in lieu of stainless steel cable for applications where specified. Larger diameter rope for units above 40 hp is available as a special order item.

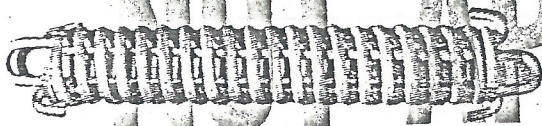
QUICK DISCONNECT



Attaches to thimble allowing for easy detachment of aerator from mooring line when unit must be pulled to shore for scheduled maintenance or other service.

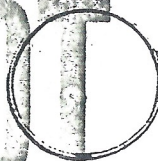
Snaphook of 304 stainless steel provides quick disconnecting with 3/16" mooring cable. Shackle of 304 stainless steel provides quick disconnecting with 1/4" cable. Quick disconnect for use with 3/8" mooring cable is available as a special order item.

EXTENSION SPRING



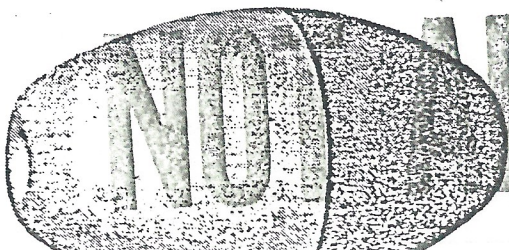
Used in applications where small water level variations require some expansion in the mooring line. Each extension spring provides approximately 5" of expansion.

MOORING RING



Used to attach two or more aerators together when units are not moored to posts or to shore. Of 304 stainless steel.

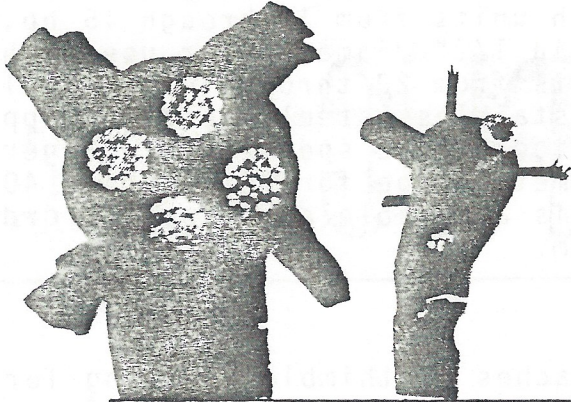
MOORING CABLE FLOAT



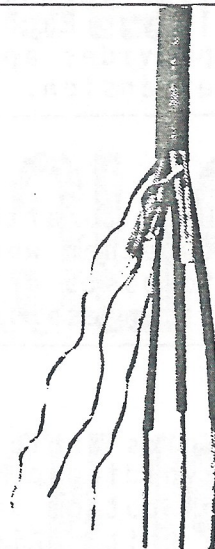
Holds cable at water surface, avoiding possibility of it dragging on bottom and becoming tangled in a unit. Also serves as a locator in bottom mooring systems.

Standard electrical accessories

ELECTRICAL CABLE



| CABLE SIZE | APPROXIMATE O.D. IN INCHES | WEIGHT PER 100 FEET IN # |
|------------|-------------------------------|-----------------------------|
| #12-4 | .68 | 22.2 |
| #10-4 | .75 | 26.0 |
| # 8-4 | .97 | 44.7 |
| # 6-4 | 1.11 | 70.0 |
| # 4-4 | 1.32 | 102.0 |
| # 2-4 | 1.50 | 139.7 |
| # 0-4 | Special - Consult Factory | |
| #00-4 | Special - Consult Factory | |



SELECTION OF ELECTRICAL SERVICE CABLE

Maximum Allowable Cable Length in Feet

(Based on 5% Voltage Drop and a 90% Power Factor)

| | FULL-LOAD | | AWG CABLE SIZE | | | | | | | | |
|-----------|-----------|---------|----------------------|------|------|------|------|------|------|------|-------|
| | HP | AMPS | 12.4 | 10.1 | 8.4 | 6.4 | 4.4 | 2.4 | 0.4 | 00.4 | 000.4 |
| 230 VOLTS | 1 | 3.4 | 880 | 1240 | | | | | | | |
| | 2 | 6.6 | 540 | 930 | 1420 | | | | | | |
| | 3 | 9 | 300 | 640 | 1000 | 1550 | | | | | |
| | 5 | 15 | 200 | 380 | 600 | 930 | 1420 | | | | |
| | 7.5 | 22 | | 260 | 410 | 635 | 970 | 1530 | | | |
| | 10 | 27 | | | 330 | 510 | 790 | 1250 | | | |
| | 15 | 40 | | | | 350 | 530 | 840 | 1270 | | |
| | 20 | 52 | | | | | 410 | 650 | 980 | 1200 | |
| | 25 | 64 | | | | | | 525 | 790 | 975 | |
| | 30 | 78 | | | | | | 440 | 650 | 800 | 975 |
| | 40 | 104 | MAXIMUM CABLE LENGTH | | | | | | | 490 | 600 |
| 50 | 125 | IN FEET | | | | | | | | 500 | 600 |
| 460 VOLTS | 1 | 1.7 | 2550 | | | | | | | | |
| | 2 | 3.3 | 2100 | | | | | | | | |
| | 3 | 4.5 | 1620 | | | | | | | | |
| | 5 | 7.5 | 970 | 1535 | | | | | | | |
| | 7.5 | 11 | 665 | 1047 | 1635 | | | | | | |
| | 10 | 14 | 520 | 820 | 1280 | 2000 | | | | | |
| | 15 | 20 | | 575 | 900 | 1400 | 2120 | | | | |
| | 20 | 26 | | | 690 | 1070 | 1635 | | | | |
| | 25 | 32 | | | 560 | 875 | 1325 | 2250 | | | |
| | 30 | 39 | | | | 715 | 1090 | 1860 | 2610 | | |
| | 40 | 52 | | | | | 815 | 1390 | 1955 | | |
| | 50 | 63 | | | | | | 1150 | 1615 | 1984 | |
| | 60 | 75 | | | | | | 965 | 1355 | 1660 | 2000 |
| 75 | 93 | | | | | | | 1090 | 1340 | 1600 | |
| 575 VOLTS | 1 | 1.4 | 3180 | | | | | | | | |
| | 2 | 2.6 | 2770 | | | | | | | | |
| | 3 | 4 | 2330 | | | | | | | | |
| | 5 | 6 | 1540 | 2440 | | | | | | | |
| | 7.5 | 9 | 1030 | 1630 | 2550 | | | | | | |
| | 10 | 11 | 840 | 1330 | 2080 | | | | | | |
| | 15 | 16 | | 970 | 1430 | 2230 | | | | | |
| | 20 | 21 | | 700 | 1090 | 1700 | | | | | |
| | 25 | 26 | | | 880 | 1370 | 2080 | | | | |
| | 30 | 31 | | | 740 | 1150 | 1740 | | | | |
| | 40 | 41 | | | | 870 | 1320 | 2090 | | | |
| | 50 | 50 | | | | 710 | 1080 | 1720 | | | |
| | 60 | 60 | | | | | 900 | 1430 | | | |
| 75 | 74 | | | | | 800 | 1250 | | | | |

A total of 50 feet of # 12 AWG-four conductor electrical service cable is required.

Conductors shall be flexible type bare annealed copper stranded meeting Class K stranding per ASTM B-174 and B-172. Each conductor shall be insulated. Cables containing an un-insulated ground conductor will not be acceptable.

The insulated conductors shall be assembled together with a non-hygroscopic filler material.

Insulation and outer jacket shall be high quality thermoplastic elastomer (TPE) compound rated at a conductor operating temperature of 105°C and listed by U.L. as a Class 36 material.

Electrical cable sizes up to and including #2 AWG shall meet UL-62 type SEOW-A, and shall be imprinted "water resistant".

Electrical cable sizes larger than #2 AWG shall be extra flexible power cable, with conductor insulation meeting I.C.E.A. S19-81, and outer jacket per UL-62. The outer jacket shall be imprinted "water resistant".